

## **ANKERSMID Diaphragm pump**

AMP 418/418Ex Series

#### **Application**

Ankersmid Mini Diaphragm Pumps are used for the transportation of sample gas in sample conditioning systems in the chemical industry, for environmental applications, and in production technology; some application examples are sampling gases from the ambient environment, exhaust gases and smoke analysis. The **AMP 418/418Ex** is easy to install and can be adapted to a variety of process conditions.



#### **Description**

The new range of **AMP 418/418Ex** pumps are equipped with the patented stress-optimized structured diaphragm, resulting in a durable product of high pneumatic performance and compact size. Special valves ensure minimum resistance to flow.

The pumps can be operated by either standard 115/230VAC.

#### **Principle**

The basic construction of the AMP diaphragm gas sampling pumps is simple. An elastic diaphragm is moved up and down by an eccentric (see illustration). On the down-stroke it draws the air or gas being handled through the inlet valve. On the up-stroke the diaphragm forces the medium through the exhaust valve and out of the head. The compression chamber is hermetically separated from the drive mechanism by the diaphragm. The pumps transfer, evacuate and compress completely oil-free.

No contamination of the media due to oil-free operation

Low maintenance

Very quiet and little vibration

Chemically-resistant models transferring high aggressive and corrosive gases and vapours

High level of gas tightness: approx.  $6 \times 10-3$  mbar  $\times 1/s$ 

Cool running motor even when in constant use

Can operate in any installed position

Explosion-proof version according to ATEX & IECEx





# **ANKERSMID Diaphragm pump**

## **Technical data**

**Performance** 

1000 1400 1800 2200 2600

AMP 418/418Ex Series

Model AMP	AMP 418		AMP 418Ex			
Delivery rate at atm. pressure [I/min]	50Hz	60Hz	50Hz	60Hz		
-open bypass -closed bypass	10 ± 10% 16 ± 10%	12 ± 10% 18 ± 10%	10 ± 10% 16 ± 10%	12 ± 10% 18 ± 10%		
Delivery rate at max. permissible operating pressure [I/min]	6.5 ± 10%	8 ± 10%	6.5 ± 10%	8 ± 10%		
Max. operating pressure (bar g)	2 bar	abs.	1 bar abs.			
Sample gas inlet/outlet	G1/4"f					
Ultimate vacuum (mbar abs.)	≤ 200					

Materials						
Pump head		Modified PTFE				
Diaphragm		PTFE-coated				
Valves		FFPM				
Sample and temperature		+5°C to +60°C				
Power consumption		115V: 195W	230V: 185W	115V: 195W	230V: 195W	
Protection class	Pump Motor	IP 54 IP 55		IP 54 IP 66		
Explosion protection	Pump parts Capacitor motor			Ex II 2G c IIB + H2 T3 X Ex II 2G Ex de IIC T4		
Operating current		115V: 2,7A	230V: 1,35A	115V: 2,18A	230V: 1,09A	
Operation m	node	100% continuous duty, start of the pump only without pressure				
Weight		7,3Kg		7,2Kg		
Power supp	ly	230V/50Hz 115V/60Hz		230V/50Hz 115V/60Hz		

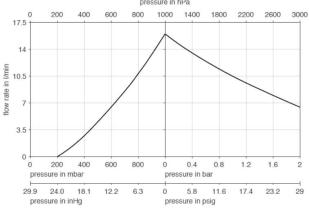
= Polytetrafluoroethylene (Teflon®)

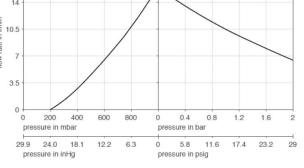
## **ANKERSMID Diaphragm pump AMP 418**

### **AMP 418Ex**

20

400 600





16 flow rate in I/min 12 200 0.4 1.6 pressure in mbar pressure in bar 24.0 5.8 17.4 23.2 29.9 18.1 12.2 6.3 11.6 0

800

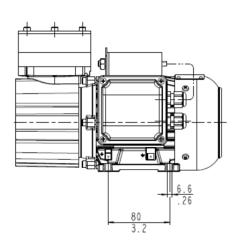
Flow rate determined at 20°C, 1013 mbar abs. (Pressure 0 to 1013 mbar abs. in accordance with ISO 21360-1/2) Flow rate determined at 20 °C, 1013 mbar abs. (Pressure 0 to 1013 mbar abs. in accordance with ISO 21360-1/2)

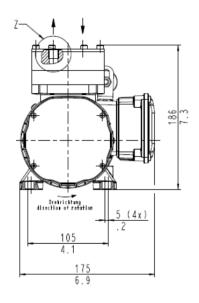


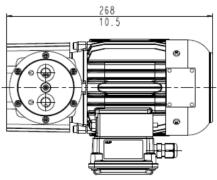
## **ANKERSMID Diaphragm pump**

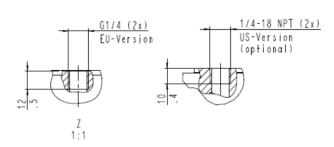
## **Dimensions**

### **AMP 418**

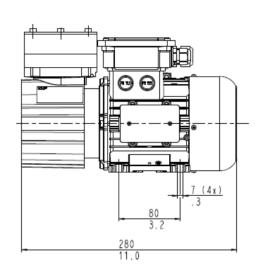


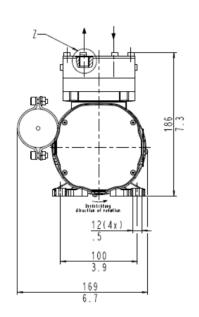


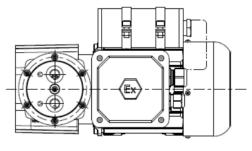


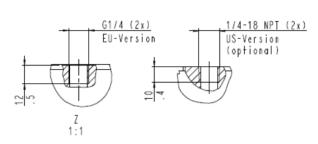


### **AMP 418Ex**









All dimensions in mm